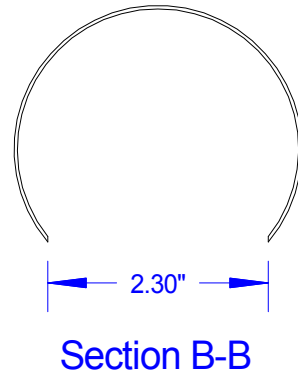
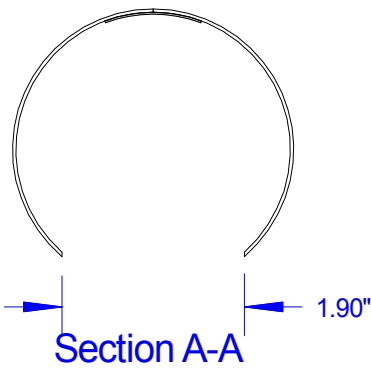
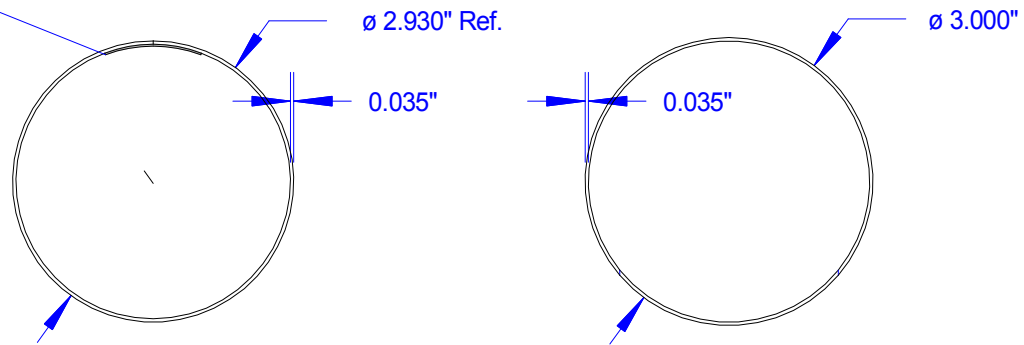


Fibreglass layup



Notes:

1. Ring material: 6061-T6 tube, .035" wall
2. Tube: Make by cutting lengthwise 6061-T6 tube, .035" wall tube and removing 0.25" lengthwise strip. Butt resulting edges together and bond with fibreglass layup 0.020" minimum thickness as shown.
3. Bond Ring to Avbay tube
4. Make Hatch from 3" tube.

Xi AvBay Tube and Ring