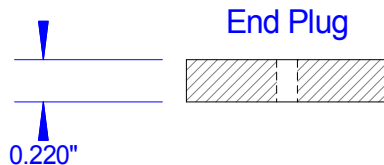


1. Make canister from 1" EMT (steel tubing)
2. Make end plug from aluminum alloy (e.g 6061)
3. Retain End Plug with three 1/16" roll pins

drill 0.109", tap #6-32



Smoke Canister Assembly Extended Length (25mm x 84mm)