



- Notes:**
1. Inlet to nozzle throat to be well-rounded.
  2. Lubricate o-rings with silicone grease.
  3. Apply mastic putty between ring and nozzle seat
  4. Attachment screws #6-32 x 1/4" Socket Head cap screws (160 ksi UTS alloy steel)
  5. Crown ring material: ABS plastic
  6. 0.030" cardboard

Epoch Solid Rocket Motor  
 Design: R.A.Nakka  
 Rev. : NC  
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