



- Notes:**
1. Inlet to nozzle throat to be well-rounded.
 2. Lubricate o-rings with silicone grease.
 3. Apply mastic putty between ring and nozzle seat
 4. Attachment screws M3 x 0.5 x 6 mm Socket Head cap screws (1100 MPa UTS alloy steel)
 5. Crown ring material: ABS plastic
 6. 0.8 mm cardboard

Epoch Solid Rocket Motor
 Design: R.A.Nakka
 Rev. : NC
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